

# IMCOA®

## Sheet Insulation Flexible Closed Cell Insulation

Made in  
America



### DESCRIPTION

IMCOA® Sheet Insulation is a flexible, polyethylene, thermal insulation. It is black in color and available in sheet and roll form. Standard sheet size is 36" x 48" in thicknesses of 3/8 thru 2-1/2". Standard roll width is 48" available in the same thickness.

### APPLICATIONS

IMCOA® Sheet Insulation is used to retard heat flow and provide condensation control on large diameter piping, tanks, vessels and equipment.

IMCOA® Sheet Insulation has a low thermal conductivity and very low water vapor transmission rate. This low density product demonstrates excellent thermal, physical and chemical resistant properties and has a broad service temperature range between -160°F and 200°F (-105°C and 92°C). It can be installed in commercial, industrial and residential insulation projects.

Acceptable for use with heat tracing/heat tapes.

### INSTALLATION

When IMCOA® Sheet Insulation is applied to equipment, use 100% coverage of R-320 or R-620 Contact Adhesive or other approved adhesive system. Since it is a contact adhesive, both surfaces to be joined should be coated and then joined after adhesive is dry to the touch. Compression joints with adhesive applied should be used on all butt edges. Refer to Installation Guidelines for specific instructions.

### OUTDOOR APPLICATIONS

Outdoor applications require a protective coating (high quality exterior acrylic latex paint) for optimum performance. For best appearance, two coats are recommended. Use of jacketing or cladding is also acceptable.

### RESISTANCE TO MOISTURE VAPOR FLOW

The closed-cell structure of IMCOA® Sheet Insulation effectively retards the flow of moisture vapor and is considered a low transmittance vapor retarder. For most applications, IMCOA® Sheet Insulation needs no additional protection.

Additional vapor barrier protection may be necessary for IMCOA® Sheet Insulation when installed on low temperature surfaces that are exposed to continuous high

humidity.

### FLAME AND SMOKE RATING

IMCOA® Sheet Insulation in wall thicknesses of 1" (25 mm) and below has a **flame spread rating of 25 or less and a smoke development rating of 50 or less** as tested by ASTM E 84 Method of Testing entitled: "Surface Burning Characteristics of Building Materials."

*Numerical flammability ratings alone may not define the performance of products under actual fire conditions. They are provided only for use in the selection of products to meet limits specified, when compared to a known standard.*

### SPECIFICATION COMPLIANCE

ASTM C-1427  
New York City MEA 305-92-M Vol. IV  
USDA Requirements

ASTM E 84 1" 25/50-tested  
according to UL 723 and NFPA 255  
Complies with requirements of  
CAN/ULC S102.2 -M88

CFC/HCFC Free  
Halogen Free

Non-porous

Fiber Free

Resistant to mold growth

## Technical Data

| Physical Properties                       |                       | IMCOA®<br>Sheet<br>Insulation | Test<br>Methods |
|---|-----------------------|-------------------------------|-----------------|
| Thermal Conductivity (K)                  | 90°F (32°C) Mean Temp | .255 (.037)                   | ASTM C 177      |
| BTU -in/hr - Ft² - °F (W/mK)              | 75°F (24°C) Mean Temp | .250 (.036)                   | ASTM C 177      |
|   | 50°F (10°C) Mean Temp | .245 (.035)                   | ASTM C 177      |
| Operating Temperature Range               | Upper                 | 200°F (92°C)                  |                 |
| Flexible to -100°F (-73°C)                | Lower                 | -160°F (-105°C)               |                 |
| Water Vapor Permeability Dry Cup. Perm-In |                       | 0.0                           | ASTM E 96       |
| Ozone Resistance                          |                       | Pass                          | ASTM D 1171     |
| Chemical/ Solvent Resistance              |                       | Good                          |                 |
| Mildew Resistance/Air Erosion             |                       | Pass                          | UL 181          |

## Sound Absorption Co-efficients at Frequency

ASTM E-795 Tpe A Mounting/Sabins/Sq. Ft.

| Thickness   | 125Hz | 250Hz | 500Hz | 1000Hz | 2000Hz | 4000Hz | NRC  |
|-------------|-------|-------|-------|--------|--------|--------|------|
| 1/4"        | 0.00  | 0.03  | 0.05  | 0.10   | 0.25   | 0.45   | 0.10 |
| 1/2" (12mm) | 0.03  | 0.04  | 0.08  | 0.15   | 0.40   | 0.25   | 0.20 |
| 1" (25mm)   | 0.10  | 0.15  | 0.45  | 0.30   | 0.40   | 0.33   | 0.35 |

## Thickness Recommendations\* - To Control Condensation

| Sheet Size                                    | Tanks - Vessels - Equipment - Metal - Surface Temperature |       |      |       |        |         |        |        |
|---|---|-------|------|-------|--------|---------|--------|--------|
|   | 50°F  | 10°C  | 35°F | 2°C   | 0°F    | -18°C   | -20°F  | -29°C  |
| Normal Conditions (Max 85°F, 29°C - 70% R.H.) | 1/2"  | 13 mm | 3/4" | 19 mm | 1-1/4" | 32 mm** | 1-1/2" | 38 mm* |
| Mild Conditions (Max 80°F, 26°C - 50% R.H.)   | 3/8"  | 10 mm | 1/2" | 13 mm | 3/4"   | 19 mm   | 3/4"   | 19 mm  |
| Severe Conditions (Max 90°F, 32°C - 80% RH)   | 3/4"  | 19 mm | 1"   | 25 mm | 1-1/2" | 38 mm** | 2"     | 50 mm* |

\*\*Multiple Layers

\*IMCOA® Sheet Insulation in thickness noted within the specified temperature ranges will prevent condensation on indoor piping under design conditions defined below.

**Normal:** Maximum severity of indoor conditions seldom exceed 85°F (29°C) and 70% R.H. in United States.

**Mild:** Typical conditions are most air-conditioned spaces and arid climates.

**Severe:** Generally found in areas where excessive moisture is introduced or in poorly ventilated areas where the temperature may be depressed below the ambient.

Under conditions of high humidity, additional thickness of insulation may be required.

## IMCOA® "R" Values per square foot

| R Value<br>3/8" (10 mm) Wall | R Value<br>1/2" (13 mm) Wall | R Value<br>3/4" (19 mm) Wall | R Value<br>1" (25 mm) Wall |
|------------------------------|------------------------------|------------------------------|----------------------------|
| 1.5                          | 2.0                          | 3.0                          | 4.0                        |

Note: "R" factors were calculated using a K factor of .250 (75° F, 24° C mean temp.) and nominal wall thickness is each case. Lower operating temperatures will result in improved R values. Contact Technical Services for specific recommendations.